

Date: Friday, 14/11/2008 10:21:30 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SPRING
<b>Job Number</b>	: 43450		
<b>Estimate Number</b>	: 12834		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D33353
<b>This Issue</b>	: 14/11/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3335 REVC
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 39450	<b>Drawing Revision</b>	: C
	<b>Type</b>	<b>Material</b>	:
	: PURCHASED PARTS	<b>Due Date</b>	: 28/11/2008
<b>Written By</b>	:	<b>Qty:</b>	10 Um: Each
<b>Checked &amp; Approved By</b>	: <u>JUD 08.11.14</u>		
<b>Comment</b>	: Est. A 06.02.10 New issue EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D3335	Spring
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✓



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 Spring B# 31593 (x4) B# 44089 (x4)

SAD 09-01-21 (14)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Cut spring as per dwg D3335

SAD 09-01-21 (18)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SAD 09-01-21 (10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 ID & STOCK

ST 86

SAD 09-01-21 (10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

09/01/26

Job Completion



MF 09-01-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

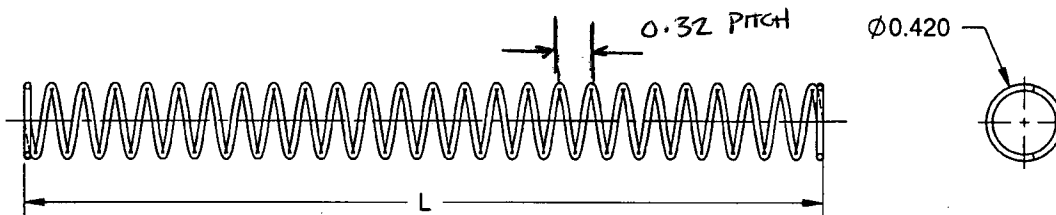
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART****RELEASED**  
06/03/09  
AF

DESIGN: RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. <b>D3335</b>	REV. C SHEET 1 OF 1
DATE <b>05.12.19</b>		TITLE <b>SPRING</b>	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

**SPECIFICATION CONTROL DRAWING**

**UNDER REVIEW**  
23.08.05 PEA  
ADD SPRING  
PITCH

OK

Q  
08.11.14

DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20

**NOTES:**

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL, Ø0.035 WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES



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NO. 43450

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